

# Kent Intermediate School District

## REQUEST FOR PROPOSAL –

### 2025 KCTC Precision Machining Program – CNC Milling Machine RFP

Kent Intermediate School District (Kent ISD) is seeking bids for a CNC Milling Machine for the KCTC Precision Machining Program.

Specifications are to be considered as minimums, and the general conditions, as listed, must be adhered to.

**Bids are due by 12:30 pm on Friday, May 23, 2025** delivered in a sealed envelope/package with the wording “2025 KCTC Precision Machining CNC Milling Machine RFP” clearly marked on the outside of the envelope/package addressed to:

Kent ISD  
Attn: Cindy Meyer  
1655 E Beltline NE  
Grand Rapids, MI 49525

Bids can be hand-delivered to the Kent ISD Maintenance Building; 1655 East Beltline NE Grand Rapids, MI 49525, located in parking lot #4 across from the greenhouse and wind turbine. The Maintenance Building front door is labeled E-1. Kent ISD will not consider or accept a bid received after the date and time specified for bid submission. Bids will be opened publicly immediately following the close of receiving bids. Should Kent ISD be closed for any reason, bids will be due the next business day Kent ISD is open. The time bids are due will remain the same time specified herein.

Questions regarding the specifics of the bid should be directed via E-Mail through SigmaVSS, and answers will be responded to through the same means.

It is the intention to award the bid once the Kent ISD Board approves the recommendation of award at the June 16, 2025 Board Meeting. Delivery must take place after July 1, 2025.

In compliance with MCL 380.1267, all bids shall be accompanied by a sworn and notarized statement disclosing any familial relationship that exists between the owner and any employee of the bidder and any member of the board, or the superintendent of the school district. All bids shall also be accompanied by a sworn and notarized statement disclosing whether the bidder is an Iran Linked Business in compliance with PA 517 of 2012. The Board has stated that Kent ISD shall not accept a bid that does not include these sworn and notarized disclosure statements.

Kent ISD accepts all bids but reserves the right to select Michigan Based Businesses over out of state companies. Under 1984 PA 431, MCL 18.1268, our board has elected to enforce the PA as defined.

Kent ISD will be a place where all persons feel welcomed, have a right to be treated equitably and without prejudice, and have a responsibility to treat others the same way. Kent ISD is an equal opportunity institution. Kent ISD does not discriminate on the basis of race, creed, color, national origin, age, sex or physical/mental disability or veteran status in its educational programming, enrollment, employment or contracting.

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### GENERAL CONDITIONS

- A. It shall be the bidder's responsibility to read this entire document, review all enclosures and attachments, and comply with all requirements within.
- B. For the purpose of assuring the School District of the quality of workmanship, materials, equipment, and service, the School Board will retain the right to qualify or disqualify bidders on the basis of available information covering their service and the suitability of the equipment/material bid for the project.
- C. Kent ISD reserves the right to accept or reject any or all bids; and to make awards as it considers its best interest, whether low bid or not, this excludes omitting the required affidavits. Kent ISD may award this bid in part or whole.
- D. All bid proposals must be mailed or hand-delivered in a sealed envelope/package. Telephonic, E-mail, online, or fax bids will not be accepted.
- E. All questions regarding the specifics of the bid proposal should be emailed through SigmaVSS, and answers will be responded to through the same means. All questions and answers will be distributed to all bidders who have, or later ask questions about the bid.
- F. All proposals submitted shall remain firm for ninety (90) days after the date of receiving bids.
- G. The successful bidder shall, within a reasonable time after receipt of written notice, make good any defects in material or workmanship that may develop, especially during the warranty period.
- H. Kent ISD shall not be responsible for any cost or expense incurred by the bidder during the preparation of the bid.
- I. The owner is a federally constituted government body and, as such, is not subject to Michigan State or Federal excise taxes.
- J. Bidder shall follow all applicable state codes and regulations. All codes and regulations set forth by the state pertaining to the specified equipment included in the scope of work take precedence over the specifications supplied by Kent ISD.
- K. Contractor must meet District's background check requirements for all employees – see General Requirements section for details.
- L. The laws of the State of Michigan shall govern the rights, obligations and remedies of the Parties under this bid and any agreement reached through this process.
- M. All information included in a bid proposal response is subject to the "Freedom of Information Act" and may be disclosed in its entirety after the formal date bids are due.

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### SPECIFICATION INTENT

Kent ISD leads learning, and to facilitate more student learning, our Precision Machining program requires a CNC Milling Machine. As we continue to enhance our curriculum and provide our students with the best possible training, it has become evident that we need to incorporate a machine capable of 5-axis machining. This technology is increasingly becoming the standard in the industry, and currently, we do not have such a machine in our facility. By acquiring this machine, we will not only improve our operational efficiency but also equip our students with the skills and knowledge necessary to thrive in a competitive job market.

As an educational entity, we ask that any discounts related to such industries be applied to pricing submitted for this bid. If submitting additional bids, please fill out Alternates 1 and 2 if necessary; additional forms can be submitted.

### ACCEPTABLE MANUFACTURERS

The base bid for this solicitation shall include items from the manufacturer listed below, with no alternatives. However, Kent ISD recognizes that alternative suppliers may be available that the bidder may find equal to the manufacturer listed below. Any alternate bid(s) must be accompanied by a base bid with pricing for items from the manufacturer below, and documentation sufficient to allow Kent ISD to qualify the products as equal. Any bid submitted without pricing for the manufacturer listed below, and without such documentation mentioned above, will be considered incomplete and will not be accepted.

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## SPECIFICATIONS

- **Haas UMC-400**
- -Coolant Sanitizer
- -Programmable Coolant Nozzle
- -WiFi Camera
- -High-Speed Machining
- -Coolant Tank Oil Skimmer
- **Haas Tooling**
- CT40 NPU13 NC Keyless Drill Chuck x 3.54" Gage Length x 4
- ER25 1/8" Straight-Bore Collet, 0.125 - 0.086" Clamping Range x 4
- ER25 3/16" Straight-Bore Collet, 0.187 - 0.148" Clamping Range x 4
- ER25 1/4" Straight-Bore Collet, 0.25 - 0.211" Clamping Range x 4
- ER25 3/8" Straight-Bore Collet, 0.375 - 0.336" Clamping Range x 4
- ER32 1/8" Straight-Bore Collet, 0.125 - 0.086" Clamping Range x 4
- ER32 3/16" Straight-Bore Collet, 0.187 - 0.148" Clamping Range x 4
- ER32 1/4" Straight-Bore Collet, 0.25 - 0.211" Clamping Range x 4
- ER32 3/8" Straight-Bore Collet, 0.375 - 0.336" Clamping Range x 4
- 5" (130mm) Self-Centering Vise, 5" (130mm) Opening
- CT40 ER25 Collet Chuck - Pack of 6 :
- - 04-0008 CT40 ER25 Collet Chuck x 2-1/2" Gage Length, TSC × 4
- - 04-0009 CT40 ER25 Collet Chuck x 4" Gage Length, TSC × 2
- - 04-0293 Haas CT40 Pull Stud/Retention Knob, TSC - 1 Each × 6
- HS6NP, 2-1/2" Diameter Complete Shell Mill Kit, CT40 Holder, 2" Gage Length, Grade HN25, TSC
- - 01-0019 HS6NP, 2-1/2" Ø Shell Mill, 3/4" Pilot Bore x 90° Lead Angle, 5 Flute, Negative/Positive Geometry, TSC
- - 02-0027 HS6NP, Carbide Shell Mill Insert, Trigon Negative Positive, Grade HN25 - Pack of 10 × 3
- - 04-0015 CT40 Shell Mill Holder, 3/4" Pilot Diameter x 2" Gage Length, TSC
- - 04-0293 Haas CT40 Pull Stud/Retention Knob, TSC - 1 Each
- - 06-0310 3/4" Arbor 3/8"-24 UNF Thread, Shell Mill Coolant Slot Arbor Screw
- 10-Piece, CT40 ER Collet Chuck Toolholder Kit, TSC :
- - 04-0006 CT40 ER16 Collet Chuck x 2-1/2" Gage Length, TSC × 2
- - 04-0007 CT40 ER16 Collet Chuck x 4" Gage Length, TSC
- - 04-0008 CT40 ER25 Collet Chuck x 2-1/2" Gage Length, TSC × 2
- - 04-0009 CT40 ER25 Collet Chuck x 4" Gage Length, TSC
- - 04-0010 CT40 ER32 Collet Chuck x 2-1/2" Gage Length, TSC × 3
- - 04-0011 CT40 ER32 Collet Chuck x 4" Gage Length, TSC
- - 04-0201 Haas CT40 Pull Stud/Retention Knob, TSC - Pack of 10
- - 04-0718 10-Piece, ER16 Straight Bore Collet Set, 1/16" - 3/8"
- - 04-0719 15-Piece, ER25 Straight Bore Collet Set, 1/8" - 5/8"
- - 04-0720 18-Piece, ER32 Straight Bore Collet Set, 1/8" - 25/32"
- - 06-0016 ER16A Hex Spanner Wrench
- - 06-0017 ER25UM/RD Spanner Wrench
- - 06-0018 ER32UM/RD Spanner Wrench

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Bid Form - Vendor: \_\_\_\_\_

Contact Info: Phone # \_\_\_\_\_ Email: \_\_\_\_\_

### Base Bid:

Manufacturer: \_\_\_\_\_ Model: \_\_\_\_\_

Unit Price: \$ \_\_\_\_\_

Rigging & Installation: \$ \_\_\_\_\_ Shipping & Handling: \$ \_\_\_\_\_

TOTAL COST: \$ \_\_\_\_\_

Bidders Notes:

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### Alternate 1:

Manufacturer: \_\_\_\_\_ Model: \_\_\_\_\_

Unit Price: \$ \_\_\_\_\_

Rigging & Installation: \$ \_\_\_\_\_ Shipping & Handling: \$ \_\_\_\_\_

TOTAL COST: \$ \_\_\_\_\_

Bidders Notes:

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### Alternate 2:

Manufacturer: \_\_\_\_\_ Model: \_\_\_\_\_

Unit Price: \$ \_\_\_\_\_

Rigging & Installation: \$ \_\_\_\_\_ Shipping & Handling: \$ \_\_\_\_\_

TOTAL COST: \$ \_\_\_\_\_

Bidders Notes:

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### BIDDERS RESPONSIBILITIES -

Bids will be due by 12:30 pm on Friday, May 23, 2025

**Contractor shall be responsible for:**

Procuring Equipment, Shipping & Delivery Costs, Cleaning and Installation, Documentation requested, and copies of the Manufacturer's Warranty Information. Contractor shall provide a minimum of 1-year warranty on all workmanship and materials within this bid.

**The bid proposals shall include the following documentation:**

- ☐ Bid Form
- ☐ Iran Economic Sanctions Affidavit
- ☐ Familial Affidavit
- ☐ Product Specification Sheets and Manufacturer's Warranty Information for proposed equipment

Additional documentation found necessary will be posted to SIGMA VSS as an addendum.

Contractor shall be fully certified to install the products within this RFP.

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### AFFIDAVIT OF COMPLIANCE – IRAN ECONOMIC SANCTIONS ACT Michigan Public Act No. 517 of 2012

The undersigned, the owner or authorized officer of \_\_\_\_\_ (the “Bidder”), pursuant to the compliance certification requirement provided in the Kent Intermediate School District request for proposal for **2025 KCTC Precision Machine Program – CNC Milling Machine** hereby certifies, represents and warrants that the Bidder (including its officers, directors and employees) is not an “Iran Linked Business” within the meaning of the Iran Economic Sanctions Act, Michigan Public Act No. 517 of 2012 (the “Act”), and that in the event Bidder is awarded a Contract as a result of the aforementioned Invitation To Bid, the Bidder will not become an “Iran Linked Business” at any time during the course of performing under the Contract.

The Bidder further acknowledges that any person who is found to have submitted a false certification is responsible for a civil penalty of not more than \$250,000.00 or 2 times the amount of the Contract or proposed Contract for which the false certification was made, whichever is greater, the cost of the Intermediate School District’s investigation, and reasonable attorney fees, in addition to the fine. Moreover, any person who submitted a false certification shall be ineligible to bid on an Invitation To Bid for three (3) years from the date it is determined that the person has submitted the false certification.

#### Contractor:

By: \_\_\_\_\_

Title: \_\_\_\_\_

Date: \_\_\_\_\_

STATE OF MICHIGAN                    )  
  )ss.

COUNTY OF \_\_\_\_\_ )

This instrument was acknowledged before me on the \_\_\_\_\_ day of \_\_\_\_\_, 2025, by

\_\_\_\_\_.

\_\_\_\_\_  
\_\_\_\_\_, Notary Public  
\_\_\_\_\_ County, Michigan

My Commission Expires: \_\_\_\_\_

Acting in the County of: \_\_\_\_\_

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### FAMILIAL RELATIONSHIP DISCLOSURE STATEMENT

***Important: This disclosure statement must be included with your bid - required by state law (P.A. 232 of 2004)***

*As required by Public Act 232 of 2004, all bids shall be accompanied by a sworn and notarized statement disclosing any familial relationship that exists between the owner or any employee of the bidder and any member of the School Board or the Superintendent of Kent ISD.*

The undersigned, the owner or authorized officer of \_\_\_\_\_

(the Bidder), pursuant to the familial disclosure requirement provided in the attached invitation to bid, hereby represent and warrant, except as provided below, that no familial relationships exist between the owner(s) or any employee of the company and any member of the School Board or the Superintendent of Kent ISD. If such a relationship exists, please explain:

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BIDDER: \_\_\_\_\_

By: \_\_\_\_\_

Title: \_\_\_\_\_

STATE OF MICHIGAN                    )  
  )ss.

COUNTY OF \_\_\_\_\_ )

This instrument was acknowledged before me on the \_\_\_\_\_ day of \_\_\_\_\_, 2025, by

\_\_\_\_\_.

\_\_\_\_\_  
\_\_\_\_\_, Notary Public  
\_\_\_\_\_, County, Michigan

My Commission Expires: \_\_\_\_\_

Acting in the County of: \_\_\_\_\_